

INSTALLATION INSTRUCTIONS

PRODUCT: EARLY DODGE FUEL SYSTEM UPGRADE KIT WITH POWERFLO LIFT PUMP

FPE-2019-34
October, 2019
Page 1 of 11

FITMENT: 2003 – 2004 Dodge Cummins

KIT P/N: FPE-34755

ESTIMATED INSTALLATION TIME: 3-4 Hours – Installation completed with the use of a vehicle

TOOLS REQUIRED: 1/4" drive ratchet, 1/4" drive 7mm socket, 1/2" drive impact or ratchet, 1/2" drive 10, 13 and 15mm sockets, 11/16" wrench, large hammer, and punch or chisel, strap wrench, needle nose pliers

KIT CONTENTS:

Item	Description	Qty
1	PowerFlo lift pump assembly with float arm	1
2	Donaldson 3 Micron Fuel Filter	1
3	Single filter base mount	1
4	Distribution filter block to filter coupler	1
5	-8 to 3/4"-16 straight fitting	2
6	3/4"-16 hex plug socket	1
7	M12 to -8AN fitting	1
8	-8, 45deg to hose barb fitting	3
9	-8, 90deg to hose barb fitting	1
10	1/8" NPT socket plugs	2
11	1/2" push lock hose	16 ft
12	12mm sealing washer	1
13	Fuel line retaining clip	1
14	Zip ties	10
15	Fuel Filter Delete Kit	1
16	Mounting bracket and fasteners	1



WARNINGS:

- Fuel lines must be clean before installation.
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INSTALLATION INSTRUCTIONS

FPE-2019-34
October, 2019
Page 2 of 11

PUMP INSTALLATION PROCEDURE:

STEP 1: With the truck on a hoist, disconnect the fuel filler hose and vent with a 7 mm socket.



STEP 2: Reaching over the top side of the tank, disconnect the fuel lines and electrical connection for the OEM sending unit.



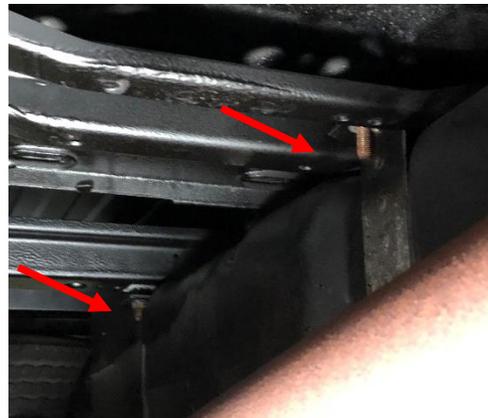
STEP 3: Remove the cross-member located at the front of the fuel tank. There will be 4, 15mm bolts to remove.



STEP 4: Secure the tank with a lift or jack to lower the tank down to the ground on.



STEP 5: Remove 15 mm nuts that retain the fuel tank hanger brackets at the front and rear of the tank. Remove the hangers.



STEP 6: Slowly lower the tank.



INSTALLATION INSTRUCTIONS

FPE-2019-34
October, 2019
Page 4 of 11

STEP 7: SENDING UNIT REMOVAL

With the tank on the ground, make note of the orientation of the OEM sending unit in the tank. The PowerFlo pump will be oriented in the same manner during installation.

Using a strap wrench, or hammer along with a chisel or drift, rotate the sending unit's retaining ring counter clockwise.

Remove the retaining ring and remove the sending unit assembly from the tank. Have a bucket nearby to catch fuel from the OE unit when removed.



STEP 8: Remove the original gasket from the tank.



STEP 9: Install the new gasket included in the kit into the fuel tank. Clean the original retaining ring of debris and prepare it for re-use onto the new PowerFlo pump.



STEP 10: Install the fuel level float arm onto the PowerFlo lift pump by gently clipping the arm into the fuel level sensor. With the pump resting on a flat surface, press down on the cap to simulate the installed position of the cap - move the float arm up and down and ensure that the arm does not contact the pump wires or fuel tubes in the full up or full down position. If the tubes or wires contact the float arm, this will affect the fuel gauge reading. Check and confirm clearance before installing.



STEP 11: Install the PowerFlo pump assembly into the tank. Check that the gasket is fully seated.



STEP 12: Reinstall the retaining ring using your hammer and punch or a strap wrench by rotating it clockwise to the fully engaged position. Ensure proper orientation of the pump and fitting by matching the orientation of the original sending unit.

Apply white lithium grease to the inside edge of the retaining ring where it contacts the lift pump cap. Reinstall the retaining ring and tighten using a hammer and punch or a strap wrench by rotating it clockwise to the fully engaged position.



NOTE: Use caution when installing the pump to not damage the float arm. When tightening the retaining ring, DO NOT allow the pump cap to rotate once the pump is installed in the tank, you will damage the float arm or sending unit if the flange rotates when the retaining ring is tightened.

INSTALLATION INSTRUCTIONS

FPE-2019-34
October, 2019
Page 7 of 11

STEP 13: Remove the protective shipping caps from the pump cap and install the new fuel line locking tab that is included in your kit onto the return side fitting.



STEP 14: Lift the fuel tank into place. Re-install the two strap hangers that secure the tank with the two 15mm nuts. Install the center support with the 4, 15mm bolts that were removed.



STEP 15: With the tank mounted in place, access the top side of the tank from the rear wheel-well and make the fuel line connections at the sending unit.



STEP 16: ROUTE FLEECE HARNESS TO THE ENGINE BAY

Route the Fleece harness along the frame rails to the engine bay and battery. Route the harness in a manner that it will not interfere with any moving parts and retain it with zip ties. Mount or secure the relay in the engine bay.



STEP 17: BATTERY CONNECTIONS

Run the orange fused line to the positive (+) terminal of the battery. Run the black line to the negative (-) terminal of the battery.

IMPORTANT: Never use a higher rated fuse than provided with the harness. If you experience a blown fuse always troubleshoot the problem before replacing the fuse. A blown fuse can be an indication of a short to ground in the harness, the relay, or inside the pump assembly.



INSTALLATION INSTRUCTIONS

FPE-2019-34
October, 2019
Page 9 of 11

STEP 18: SWITCHED POWER

Connect the switched power lead for the PowerFlo pump to the OE pump signal line, located near the starter.



STEP 19: From the driver's side rear wheel-well, connect the electrical wiring harness to the PowerFlo lift pump connector.



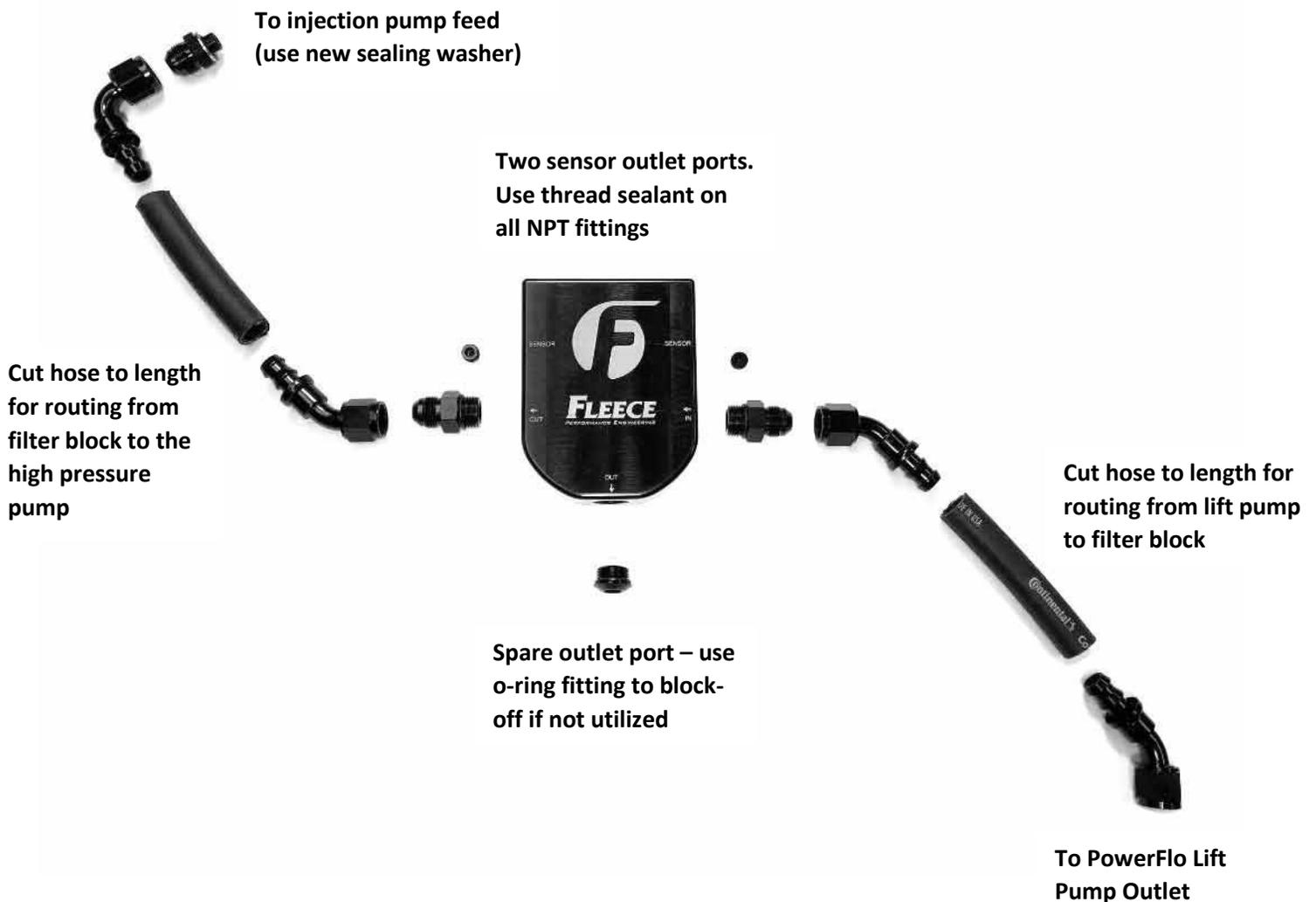
STEP 20: Add sufficient fuel back into the tank to submerge the pump bucket.

CAUTION: *Never run the pump dry or without fuel in the tank, damage will occur to the pump.*

INSTALLATION INSTRUCTIONS

FILTER BLOCK AND PLUMBING:

FPE-2019-34
October, 2019
Page 10 of 11



FILTER BLOCK AND PLUMBING INSTRUCTIONS:

STEP 1: If equipped, remove the stock fuel bowl from the engine bay. Disconnect electrical connectors for the Water in Fuel Sensor and Heater.

STEP 2: Disconnect fuel lines

STEP 3: Remove the fuel bowl that is retained with two 10 mm bolts.

STEP 4: Install all fittings and new filter onto the Fleece filter block. Mount the filter block in the same location as the OE fuel bowl using the two cap head bolts provided (see images below).

STEP 5: Route the fuel line from the fuel tank to the filter block housing. Retain the fuel line to the chassis using zip ties. Avoid routing the line near moving components. Install a 45 degree pushlock fitting at either end of the hose.

STEP 6: Install the new 12mm sealing washer and 12mm to -8AN fitting onto the high pressure pump. Ensure that the original sealing washer has been removed from the pump surface.

STEP 7: Route the fuel hose from the filter block to the high pressure pump. Use the 90 deg pushlock fitting on pump end and a 45 deg pushlock fitting on the filter block end.

STEP 8: Bleed the fuel system all the way to the injectors.

STEP 9: Start the engine and check for leaks.



Visit <http://fleeceperformance.com/resources/> for the latest installation instructions.

For Technical Assistance contact Fleece Performance Engineering at 855-839-5040.