

## INSTALLATION INSTRUCTIONS

### PRODUCT: FLEECE PERFORMANCE STAINLESS STEEL TURBO STUD KIT

FPE-2020-43  
Revised October, 2023  
Page 1 of 1

**FITMENT:** S-300/S-400 Turbo flanges (maximum flange thickness of 3/8")

**KIT P/N:** FPE-34856

**TOOLS REQUIRED:** 4mm allen wrench, 12mm twelve-point socket or wrench.

#### KIT CONTENTS:

| Item | Description                    | Qty |
|------|--------------------------------|-----|
| 1    | M10 Stud with 4mm allen socket | 4   |
| 2    | 12 point nut                   | 4   |



#### PROCEDURE:

**STEP 1:** Use a small amount of anti-seize on the threaded side of the stud that will be run into the exhaust manifold. Run each stud in by hand into the head. Gently snug each stud to the bottom of the bore with a 4mm allen wrench. **DO NOT OVERTIGHTEN.**

**STEP 2:** Use a small amount of anti-seize on the exposed threads that will be in contact with the nut. Install the gasket and turbo.

**STEP3:** Install the 12-point nuts and torque the nuts to 55 ft-lbs.

**STEP 4:** Assemble the engine for operation and run it through a heat cycle. While still hot, check and re-torque each nut to 55 ft-lbs.