

INSTALLATION INSTRUCTIONS

PRODUCT: FLEECE PERFORMANCE EXHAUST MANIFOLD STUD KITS

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INSTRUCTIONS FOR: FPE-34771, FPE-34772

KIT CONTENTS:

Item	Description	Qty
1	Manifold stud	12
2	12 point nut	12
3	Washer	12



Use a small amount of oil or anti-seize on the threaded side of the stud that will be in the head. Run each stud in by hand into the head. Gently snug each stud to the bottom of the bore. **DO NOT OVERTIGHTEN.**

Use a small amount of anti-seize on the exposed threads that will be in contact with the nut. Install the exhaust manifold gasket and exhaust manifold.

Install the washers and 12-point nuts and torque the nuts to 55 ft-lbs. Tighten in a sequence working from the inside to the outside as shown at right.

Assemble the engine for operation and run it through a heat cycle. Check and re-torque each nut to 55 ft-lbs following the heat cycle.

