



## POLICY

**SUBJECT: LONG BLOCK CORE CHARGE AND ACCEPTANCE POLICY**

September, 2022  
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A core charge is a refundable deposit for the value of a re-buildable part. On many Fleece Performance Engineering products, we need to charge a core charge at the time of the sale. Items such as turbochargers, cylinder heads, and long blocks are all subject to a core charge.

All cores must be returned to Fleece Performance Engineering within 30 days of receipt and have a CORE RETURN FORM properly completed and accompanying the core. **The customer is responsible for all return shipping charges** unless otherwise indicated separately. Ship all cores to the address listed below.

Upon the receipt of a core, Fleece Performance will determine the condition of the core and refund all, part, or none of the core based on the condition. Any damages or excessive wear may result in a deduction of the core refund.

To receive a **full** core credit the core **must be re-buildable** and of the same make and model year of the product that was purchased. You **must also fully complete** the core return sheet included with your product. If you have any questions regarding our core charge policy or need assistance in scheduling a freight pickup of the core, please call our office at 317-286-3573 or email us at [cores@fleeceperformance.com](mailto:cores@fleeceperformance.com), or visit [FleecePerformance.com/Resources](http://FleecePerformance.com/Resources) for additional copies of all required paperwork.

### **RETURN ALL CORES WITHIN 30 DAYS OF RECEIPT TO:**

Fleece Performance Engineering, Inc.  
Core Returns  
2400 Commerce Way  
Pittsboro, IN 46167

**PROCESSING OF CORES REQUIRES 14 TO 21 DAYS TO RECEIVE YOUR CORE REFUND OR CREDIT**

**CORE ACCEPTANCE POLICY**

MODEL	FULL CREDIT CRITERIA	PARTIAL CREDIT CRITERIA	NO CREDIT
<p><b>Cummins 5.9L &amp; 6.7L long blocks</b></p> <p><u>FPE P/N's:</u>                      FPE-CUMM-59E-LB                      FPE-CUMM-59E-LB-HD                      FPE-CUMM-59L-LB                      FPE-CUMM-59L-LB-HD                      FPE-CUMM-67E-LB                      FPE-CUMM-67E-LB-HD                      FPE-CUMM-67L-LB                      FPE-CUMM-67L-LB-HD</p>	<ul style="list-style-type: none"> <li>• Like for Like</li> <li>• No visible external damage</li> <li>• No fire damage</li> <li>• No cracks in the cylinder head or engine block</li> <li>• All components present including valvetrain, crankshaft, camshaft, and front gear housing.</li> <li>• Core delivered in original Fleece crate</li> </ul>	<ul style="list-style-type: none"> <li>• Block - Excessive scoring beyond 0.020" depth (25% deduction)</li> <li>• Missing or unusable crankshaft (50% deduction)</li> <li>• Missing or unusable camshaft (10% deduction)</li> <li>• Missing cylinder head (20% deduction)</li> <li>• Missing valves (5% deduction)</li> <li>• 5.9L provided as core for 6.7L (25% deduction)</li> <li>• Missing original Fleece crate or packaging (25% deduction)</li> <li>• Any cracking between the valve seats and injector bores (20% deduction)</li> <li>• Excessive cracking between the valve seats only (20% deduction)</li> <li>• Front cover and gear housing damage (10% deduction)</li> </ul>	<ul style="list-style-type: none"> <li>• Fire damage</li> <li>• Catastrophic engine failure including but not limited to failed connecting rods, or windowed block.</li> </ul>